

Process Sheet

Additional Product	
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Seq. #:	Machine Or Operation:	Description :
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Comment: DOCUMENT CONTROL
type labels per PPP D412-702-115B CHG001

Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
ADAPTER
batch: 32731 -

Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)
SHOULDER HARNESS RH
batch: 632115 (1x) - 632244 (3x) -

Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
CLIP
batch: M104426

Comment: Qty.: 4.0000 Each(s)/Unit Total: ~~24.0000~~ Each(s)
Screw
batch: M104438 16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/06/12	1	Split W/O	SS	07/06/12	4		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 5/23/2007 3:29:06 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32491

Part Number: D412702115B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: ¹⁶24.0000 Each(s)
Washer
batch: M19600-

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: ¹⁶24.0000 Each(s)
Nut
batch: M103691-

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: ⁴6.0000 Each(s)
DECAL
batch: D32540-

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

*Put maxing adhesive
for label
M104524*

EB 07/06/12

(x4)

MLO 7/06/12

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7-7-06-13

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location: _____

PPP Rev: _____

EB 07/06/14

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

EB 07/06/14

Job Completion



EB 07/06/14

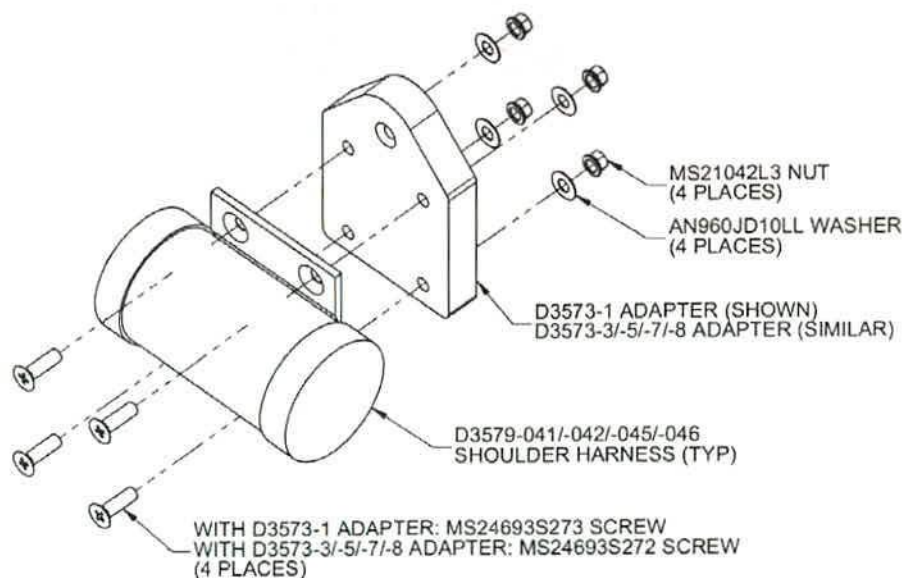
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

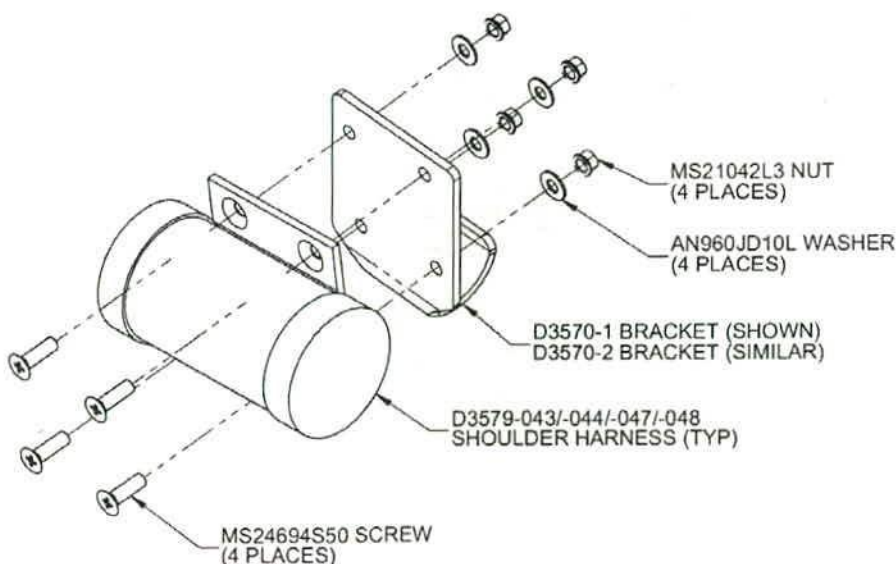
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32491

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